

Machine Learning-Based Predictive Analytics for Aircraft Engine

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Abstract

The global business environment is being transformed by big data and artificial intelligence/machine learning. The most valuable asset for businesses in every sector is now data. To gain a competitive advantage, businesses are utilizing insights based on data. As a result, autonomous systems that support human decision-making are being developed as a result of the rapid adoption of machine learning-based data analytics across a variety of industries. The use of machine learning in the conceptual design of aircraft engines was the subject of this study. Predictive analytics that can be used to predict the performance of new turbofan designs were developed by applying supervised machine-learning algorithms for regression and classification to the patterns found in an open-source database of production and research turbofan engines. Specifically, using engine design parameters as input, the author developed machine learning-based analytics to predict cruise thrust specific fuel consumption (TSFC) and core sizes of high-efficiency turbofan engines. Keras, an open-source neural networks application program interface (API) written in Python, was used to train and deploy the predictive analytics. Google's TensorFlow, an open-source library for numerical computation, served as the backend engine. Predictive analytics' promising outcomes demonstrate the value of further research into machine learning methods for aircraft engine conceptual design

1. Introduction

The term "artificial intelligence" (AI) is used to describe the process of programming machines to behave and think like humans. The term can also be used to describe any machine that can learn and solve problems like a human brain can. The capacity of artificial intelligence to rationalize and take actions that have the best chance of achieving a particular objective is its best quality. Machine learning is a subset of artificial intelligence that is based on the idea that computer programs can learn from and adapt to new data on their own without the help of humans. Deep learning is a subfield of machine learning that is entirely based on artificial neural networks. Since neural networks are going to mimic the human brain, deep learning is also a type of mimic of the human brain. This automatic learning is made possible by the absorption of huge amounts of unstructured data like text, images, or videos. We don't have to explicitly program everything in deep learning. Deep learning is not a novel concept. Since a few years ago, it has been around. It's getting a lot of attention right now because we didn't have as much processing power or data in the past. Deep learning and machine learning emerged as a result of the exponential increase in processing power over the past two decades. Neurons are the formal definition of deep learning. A single neuron in the human brain is represented by approximately 100 billion neurons. Each neuron is

connected to thousands of its neighbors by machine learning, a type of artificial intelligence (AI) that teaches computers to think like humans do: gaining knowledge and enhancing previous experiences. It works by looking at data and finding patterns, and it needs very little human intervention to work. Machine learning can be used to automate almost any task that can be completed with a data-defined pattern or set of rules. Companies are now able to automate tasks like resume review, bookkeeping, and responding to customer service calls that were previously only possible by humans. Experiments based on theories that computers could recognize patterns in data and learn from them took place in the early stages of machine learning (ML). Machine learning has become more complex over time as a result of expanding on those initial experiments.

The ability to apply complex algorithms to big data applications in a more rapid and efficient manner is a more recent development, despite the fact that machine learning algorithms have been around for quite some time. A business can set itself apart from its rivals by being able to perform these tasks with some level of sophistication. Machine learning has many applications, including client-facing functions like customer service, product recommendations (see Amazon product suggestions or Spotify's playlisting algorithms), and internal applications within organizations to help speed up processes and reduce manual workloads. These applications range from automating tedious manual data entry to more complex use cases like insurance risk assessments or fraud detection. The capacity of machine learning to spot anomalies that the human eye misses is a major component of its value. Complex patterns that would have been missed by human analysts can be identified by machine learning models

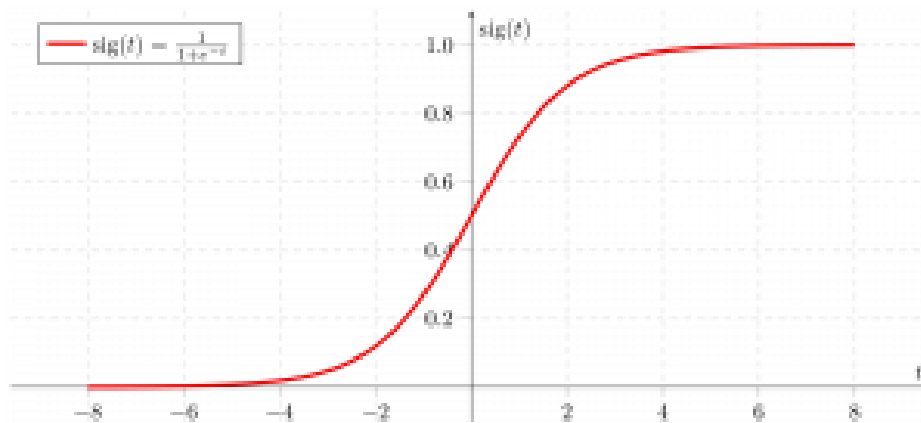


Fig.1 Logistic Regression

2. Literature Review

Any Python file without the.py extension is a module, and its name is the base name or property of the module. A package is a directory of Python modules that includes an additional init.py file. A package is a collection of Python modules. A package is distinguished from a directory that just happens to contain a number of Python scripts by the init.py file. As long as the corresponding directories contain their own init.py file, packages can be nested to any depth.

The Python object that Python creates in response to an import of a module or package is always of type module. This indicates that only the file system level distinguishes between package and module. But keep in mind that when you import a package, you can only see the variables, functions, and classes in the `init.py` file—not the sub-packages or modules. When adding packages to our Anaconda environment, one common method is to use the "Anaconda Navigator." From the Environments tab, which is located just below the Home tab, we can determine which packages are installed and which are not. Keras is built on top of open source machine libraries like TensorFlow, Theano, and Cognitive Toolkit (CNTK), so installing any package is a cinch with the help of the Anaconda Navigator. All you need to do is search for the package you need, then select the package. Theano is a library for python that is used for quick numerical computation.

The most well-known symbolic math library for building deep learning models and neural networks is TensorFlow. TensorFlow is extremely adaptable, and distributed computing is its primary advantage. Microsoft created the deep learning framework known as CNTK. It makes use of either standalone machine learning toolkits or Python, C#, or C++ libraries. For creating neural networks, Theano and TensorFlow are powerful libraries that are difficult to comprehend.

Keras is a clean and simple way to create deep learning models based on TensorFlow or Theano. It is based on minimal structure. Keras is made to define deep learning models quickly. Keras is the best choice for deep learning applications. A Jupyter notebook is an electronic file that includes text descriptions and programming code. Additionally, embedded charts, plots, images, videos, and links can be included in Jupyter notebooks. A web browser like Firefox or Google Chrome is required to operate Jupyter notebooks. Although many different programming languages' code can be found in Jupyter notebooks, Python code is typically found in many of them. The Python code found in a `.py` file is identical to that found in a Jupyter notebook. Markdown-formatted explanations and clarifications of the programming code can be found in the text description sections of Jupyter notebooks. The markdown file extension is `.md`.

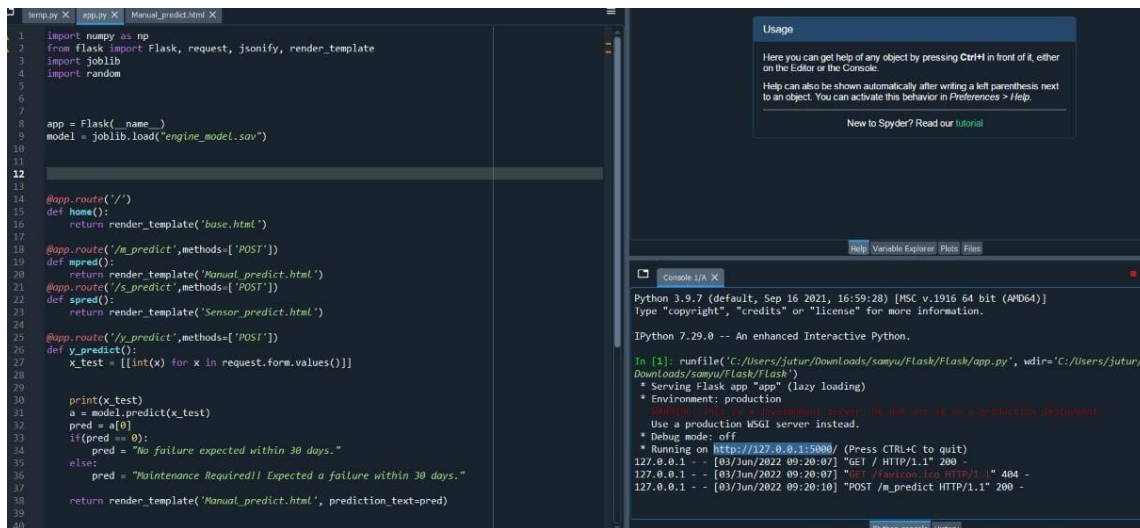
A Jupyter notebook's Markdown sections can format text to be bold, italic, form tables and lists, display code listings, and render images. A Jupyter notebook can be thought of as a mix of the Python REPL, a Python `module.py` file, and a `markdown.md` file sandwiched in between code sections

Table 1: Data in table based on one week of data of 40 flights

ENGINE	CONFIDENCE	ESTIMATED RUL (4000 is new)	CLASSIFICATION (Will Fail in within 40 flights)
001	100%	2100	NO
002	100%	120	NO
003	90%	22	YES

3. Proposed System

For instance, cracks in every fuselage panel at the lowest level are identified, and the impact of each crack on the fuselage as a whole is evaluated. The fuselage is a component of the aircraft as a whole, and each aircraft eventually makes up a fleet. The work of (Kraft et al.,) provides evidence that PdM can improve maintenance operations. 2014). They present research on a fleet of approximately 100 long-haul aircraft engines. In 2007, a program to improve performance was launched, and engine models were developed as part of it. These models show how the actual state of a particular engine component affects how the engine will operate in the future. The models are based on data from actual in-service engines operating under typical engine fleet conditions. The models were put through their paces in an effort to reduce fuel consumption and engine maintenance costs per flight hour. Prior to their research, the OEM's general experience was used to perform engine maintenance. Now, the health monitoring and predictions made by this research are the primary foundation for engine maintenance



```
temp.py X app.py X Manual_predict.html X
1 import numpy as np
2 from flask import Flask, request, jsonify, render_template
3 import joblib
4 import random
5
6
7
8 app = Flask(__name__)
9 model = joblib.load("engine_model.sav")
10
11
12
13
14 @app.route('/')
15 def home():
16     return render_template("base.html")
17
18 @app.route('/m_predict', methods=['POST'])
19 def mpred():
20     return render_template("Manual_predict.html")
21 @app.route('/s_predict', methods=['POST'])
22 def spred():
23     return render_template("Sensor_predict.html")
24
25 @app.route('/y_predict', methods=['POST'])
26 def y_predict():
27     x_test = [[int(x) for x in request.form.values()]]
28
29
30     print(x_test)
31     a = model.predict(x_test)
32     pred = a[0]
33     if(pred == 0):
34         pred = "No failure expected within 30 days."
35     else:
36         pred = "Maintenance Required!! Expected a failure within 30 days."
37
38     return render_template("Manual_predict.html", prediction_text=pred)
39
40
```

Usage

Here you can get help of any object by pressing **Ctrl+H** in front of it, either on the Editor or the Console.

Help can also be shown automatically after writing a left parenthesis next to an object. You can activate this behavior in **Preferences > Help**.

Now to Spyder? Read our [Tutorial](#)

Help Variable Explorer Plots Files

Console |/A X

```
Python 3.9.7 (default, Sep 16 2021, 16:59:28) [MSC v.1916 64 bit (AMD64)]
Type "copyright", "credits" or "license()" for more information.

IPython 7.29.0 -- An enhanced Interactive Python.

In [1]: runfile('C:/Users/jutur/Downloads/samyu/Flask/Flask/app.py', wdir='C:/Users/jutur/Downloads/samyu/Flask/Flask')
* Serving Flask app "app" (lazy loading)
* Environment: production
  WARNING: This is a development server. Do not use it in a production deployment.
  Use a production WSGI server instead.
* Debug mode: off
* Running on http://127.0.0.1:5000/ (Press CTRL+C to quit)
127.0.0.1 - - [03/Jun/2022 09:20:07] "GET / HTTP/1.1" 200 -
127.0.0.1 - - [03/Jun/2022 09:20:07] "POST /s_predict HTTP/1.1" 404 -
127.0.0.1 - - [03/Jun/2022 09:20:10] "POST /m_predict HTTP/1.1" 200 -
```

Fig.3 Code Of The Project

To further improve the accuracy (and reduce the uncertainty) of TSFC prediction, the database needs to be expanded. However, the limitation of publicly available engine data is a challenge to overcome. Overall, the results show that by bringing together sufficient (big) high quality data, robust machine-learning algorithms, and data science, machine learning-based predictive analytics can be an effective tool for engine design-space exploration during the conceptual design phase. It would help to identify the best engine design expeditiously amongst several candidates. The promising results of the predictive analytics show that machine-learning techniques merit further exploration for application in aircraft engine conceptual design

Engine Failure Prediction using Manual Data

Fill in and below details to know whether the engine fails with in 30 days

Maintenance Required!! Expected a failure within 30 days.

ID
Number of cycles per minute
Settings 1
Settings 2
Settings 3
Sensor 1

Fig.4 Output Of The Project

4. Conclusion

The author created two machine-learning predictive analytics, one for core-size predictions and the other for turbofan TSFC predictions. The development made use of a database that contained 183 engines that were manufactured and engines that had previously been studied for NASA aeronautics projects. With a 3.5% uncertainty, the TSFC predictive analytics have an average accuracy of 98.3%. There is only 4.3% uncertainty in the engine core-size predictive analytics' overall accuracy. The overall prediction accuracy of both predictive analytics is remarkable.

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